



Dart Aerospace Ltd.
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D4151-043
Job Sheet 182358



Part No: D4151-043

Job Qty: 10 ea

Part Name: Basket Fwd Hardpoint Assembly, Upper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.01.21 as per dwg revC DD ver:JLM

Ship Via:

6041

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	10 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-3			OCT 23 2018
100	Small Fab	10 pcs	9/7/18	9/7/18	0.00	1.04	Small Fab-6			DAS 38
110	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC5			38
120	Packaging	10 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2			OCT 26 2018
130	QC21-SA	10 Ea	9/7/18	9/7/18	0.00	0.00	QC21			OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	20 Ea (2 ea)	90-Start up Operation	5112733
D4151-3	Upper Hardpoint Plate	20 Ea (2 ea)	90-Start up Operation	5115765 x6 5115576 x6
D4151-7	Fwd Eyebolt Receiver (Upper)	10 Ea (1 ea)	90-Start up Operation	5121590
MS21043-4	Nut	20 Ea (2 ea)	90-Start up Operation	5092684
NAS1149C0432R	Washer	40 Ea (4 ea)	90-Start up Operation	5103990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	20	214	0
	D4151-3	20	57	0
	D4151-7	10	0	0
	MS21043-4	20	1,091	0
	NAS1149C0432R	40	2,307	0



Container No: S121785



Part: D4151 - 043

Job No: 182358

Serial No/Batch: S121785

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Ind.

Plex 10/23/18 11:20 AM dart.quirion.sonia

Date: 10/26/18